

V2225 4WD->2SPEED CONVERSION



- 1 GEAR 42T & ONE WAY GEAR MOUNT W/ONE WAY ROLL BEARING.
- 2 GEAR 38T & GEAR MOUNT W/6x12x4 BB
- 3 BRAKE HEAD
- 4 2x7.8 PIN
- 5 2SPEED CLUTCH
- 6 MAIN GEAR SHAFT
- 7 CLUTCH HOUCING
- 8 5x8x2.5 BALL BEARING
- 9 4mm E CLIP
- 10 HEX SOREW 3X8

STEP1



A. Take out the engine.



B. Then take out all parts as shown.



C. Install the fly wheel and clutch shoes.



D. Parts (8) are shown mounted onto parts (7)



E. Secure clutch housing on engine shaft using part(9)(4mmE Clip)

STEP2



A. Fix part (1,2,3,4,5,6) as shown.



B. Take out ball bearing & joint.



C. Install ball bearing & joint.



D. Fix brake mount. Then install onto chassis.



Use 2mm tool adjust 2speed transformation.